



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3916-041
Job Sheet 175451



Part No: D3916-041

Job Qty: 8 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/14/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-4-16
100	Large Fab	8 pcs		4/16/18	0.00	3.92	Large Fab 8		D.M.L 18-4-16
105	QC	8 pcs		4/16/18	0.00	0.00	QC6		21
107	Large Fab	8 pcs		4/16/18	0.00	0.00	Large Fab 1		D.M.L 18-05-09
110	QC	8 pcs		4/16/18	0.00	0.00	QC5		38 DAS
120	QC	8 pcs		4/16/18	0.00	0.00	QC10		9-89 38
130	Packaging	8 pcs		4/16/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-5-9
140	QC21-SA	8 Ea		4/16/18	0.00	0.00	QC21		31

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	56 Ea (7 ea)	90-Start up Operation	5057524
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	33.3280 ft (4.166 ea)	90-Start up Operation	5048830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3759-1	56	388	0
	M304TS0.750W.049	33	1,304	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 1:06 PM Dart.Gagnon.Michelle



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Container No: S061468



Part: D3916-041

Job No: 175451

Serial No/Batch: S061468

Revision:

Inspector:

Date: 04/16/18